



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3811-041
Job Sheet 205104



Part No: D3811-041

Job Qty: 1 pcs

Part Name: Seat Track Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/31/19

Job Tracking No:

Due Date: 1/24/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D3811 REV.C IPP Rev:A New Issue 08-07-31 JLM Verified By:DD IPP REV:B 19.10.04 AS PER DWG
REV.C DD VERRF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	1/24/20		0.00	0.13	Small Fab - 1		DAS 58 JAN 03 2020 9-89
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
							Small Fab - Various 1		
110	QC 5	1 pcs	1/24/20		0.00	0.00	QC 5 - 10		DAS 40 JAN 03 2020 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	Packaging 3-1 - Stock - B4B	1 pcs	1/24/20		0.00	0.00	Packaging 3 - 1 - B4B		

				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	DAS
				Packaging 3 - 23 - B4B	34
				Packaging 3 - 24 - B4B	9-89
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	DAS
130 QC 21 - SA	1 pcs	1/24/20	0.00 0.00	QC 21 - SA - 21	21
				QC 21 - SA - 70	9-89
				QC 21 - SA - 53	

ST 251

JAN 06 2020

Part Op 100 - ASSEMBLE AS PER DWG ***TORQUE FASTENERS TO 20-25 in-lbs***
Descriptions: 110 - (QC5- Inspect part completeness to step on W/O)
120 - (Identify as per dwg & Stock Location: _____)
130 - (QC21- Final Inspection - Work Order Release)

013728

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D3811-1	Seat Track	1 pcs (1 ea)	100-Small Fab - 1	S180378
D3811-3	Bushing	4 pcs (4 ea)	100-Small Fab - 1	S23367
MS21042L3	Nut	2 Ea (2 ea)	100-Small Fab - 1	S018153
MS27039-1-15	Screw	2 Ea (2 ea)	100-Small Fab - 1	M136554-202

ST 255
ST 053
ST 307
GAD7

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	D3811-1	1	10	0
	D3811-3	4	29	0
	MS21042L3	2	2,024	0
	MS27039-1-15	2	311	0

Part Specifications
Specifications could not be found.

Plex 12/31/19 7:09 AM Dart.lajeunesse.marie

